



### **Level I (Minor)**

This type of change would include changes that would not have any significant impact on the process design and/or operation such as simple procedural changes or changes in non-PSM areas where there are no reactive or corrosive materials. A discussion review to identify potential hazards would be appropriate. The discussion could include a “What if” check list if necessary.

*Develop a basic “what if” check list for reference.*

### **Level II (Significant)**

This type of change would include changes in non-PSM areas where there are reactive or corrosive chemicals in the process being changed. It could also include PSM covered areas where the likelihood release of a covered (highly hazardous) chemical is low. The review would include a “What If” check list completed by a minimum number of people.

*Develop a detailed “what if” checklist.*

### **Level III (Major)**

This type of change could potentially have a significant impact to the process design and/or